



KPA - Baker Doubles 2025

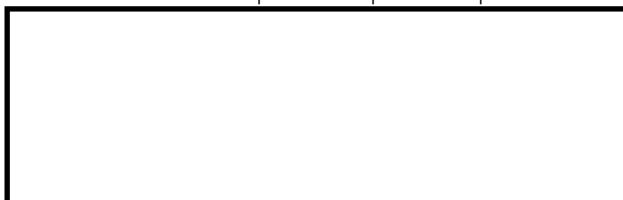


Oil Pattern Distance	44	Reverse Brush Drop	37	Oil Per Board	50 uL
Forward Oil Total	17.1 mL	Reverse Oil Total	16.95 mL	Volume Oil Total	34.05 mL
Tank Configuration	Multi Tank	Tank A Conditioner	CURRENT	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	3	A	148	0.0	5.9	5.9	7400
2	10L	8R	4	14	3	A	92	5.9	13.8	7.9	4600
3	12L	10R	3	14	3	A	57	13.8	19.7	5.9	2850
4	14L	12R	3	18	3	A	45	19.7	27.3	7.6	2250
5	2L	2R	0	22	3	A	0	27.3	38.0	10.7	0
6	2L	2R	0	26	3	A	0	38.0	44.0	6.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	44.0	36.0	-8.0	0
2	13L	11R	2	22	3	B	34	36.0	29.8	-6.2	1700
3	11L	9R	3	18	3	B	63	29.8	22.2	-7.6	3150
4	8L	8R	2	18	3	B	50	22.2	17.1	-5.1	2500
5	7L	7R	3	14	3	B	81	17.1	11.2	-5.9	4050
6	2L	2R	3	14	3	B	111	11.2	5.3	-5.9	5550
7	2L	2R	0	14	3	B	0	5.3	0.0	-5.3	0

Cleaner Ratio Main Mix NA Forward
Cleaner Ratio Back End Mix NA Reverse
Cleaner Ratio Back End Distance NA Combined
Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.55	1.67	1.02	1	1.25	3.55

