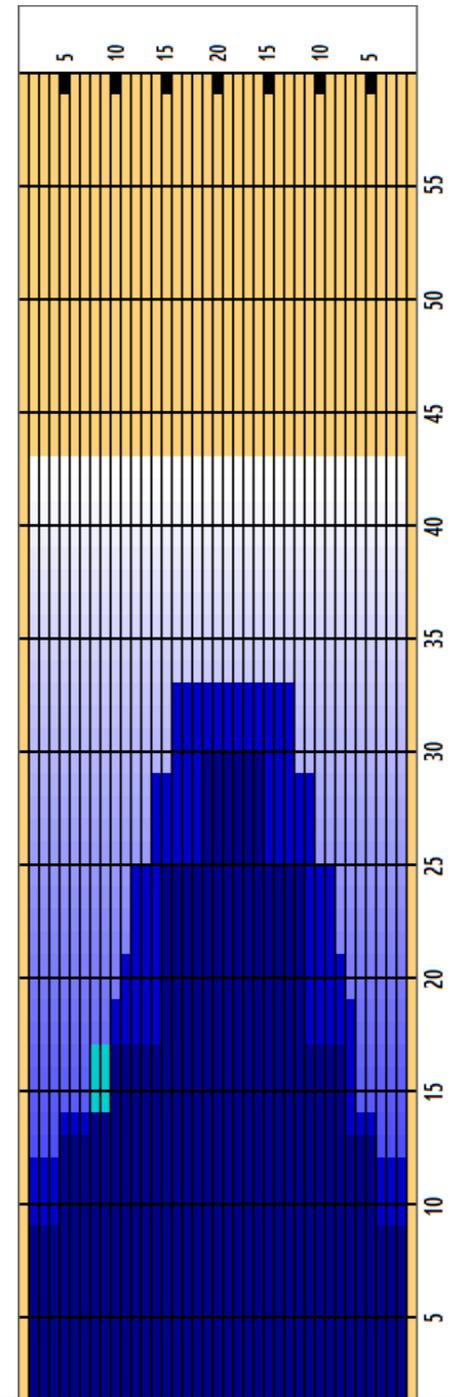


Oil Pattern Distance	43	Reverse Brush Drop	38	Oil Per Board	40 ul
Forward Oil Total	15.52 mL	Reverse Oil Total	14.24 mL	Volume Oil Total	29.76 mL
Tank Configuration	A Only	Tank A Conditioner	Ice	Tank B Conditioner	Ice

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	14	3	A	222	0.0	9.9	9.9	8880
2	5L	5R	2	14	3	A	62	9.9	13.8	3.9	2480
3	8L	8R	2	14	3	A	50	13.8	17.7	3.9	2000
4	15L	12R	3	18	3	A	42	17.7	25.3	7.6	1680
5	19L	16R	2	18	3	A	12	25.3	30.4	5.1	480
6	2L	2R	0	18	3	A	0	30.4	38.0	7.6	0
7	2L	2R	0	22	3	A	0	38.0	41.0	3.0	0
8	2L	2R	0	26	3	A	0	41.0	43.0	2.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	43.0	33.0	-10.0	0
2	16L	13R	2	14	3	A	24	33.0	29.1	-3.9	960
3	14L	11R	2	14	3	A	32	29.1	25.2	-3.9	1280
4	12L	9R	2	14	3	A	40	25.2	21.3	-3.9	1600
5	11L	8R	1	14	3	A	22	21.3	19.4	-1.9	880
6	10L	7R	4	10	3	A	96	19.4	13.8	-5.6	3840
7	5L	5R	1	10	3	A	31	13.8	12.4	-1.4	1240
8	2L	2R	3	10	3	A	111	12.4	8.2	-4.2	4440
9	2L	2R	0	10	3	A	0	8.2	0.0	-8.2	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.74	1.72	1.17	1.03	1.35	2.55

